



TECHNICAL SERVICE BULLETIN

No. 986400-001
Machine: 6400 Gas/LP/
Diesel, 6400E
System: Machine Guide

6400 OPERATOR CARE AND USE GUIDE.

SYNOPSIS / PROBLEM:

Engineering is requesting that all 6400 Gas, LP, Diesel, and battery powered machines be equipped with the operator care and use guide. The part number for the gas, lp, and diesel guide is 361064. The 6400E guide is part number 361065.

REMEDY / COURSE OF ACTION:

Please follow the procedure instructions.

SPECIAL TOOLS / CONSIDERATIONS:

(Estimated Time to complete: less than 30 minutes)
ruler, pop rivet tool, drill, .197 drill bit (3/16ths-13/64ths may work), and two pop rivets #87821

PROCEDURE:

(Refer to Figure 1)

While servicing a 6400 on a PM call or service call, please make sure a care and use guide is installed on the machine. Some early machines were shipped without the guide. New machines being shipped from the factory should have this guide already installed. Some machines were shipped from the factory with the holes to attach the guide already drilled.

The guide is to be installed on the machine lintel to the left of the steering wheel. If you need to drill the mounting holes use the following directions.

1. Measure 3.800 inches to the left of the center of the vacuum fan shutoff slot and on the same line from the back edge of the lintel.
2. The center of holes spacing is 5.50 inches apart.
3. Drill two holes .197 inches in diameter (a 3/16ths or 13/64ths drill bit may work)
4. Pop rivet the last two pages of the guide to the lintel using two rivets part number 87821.

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. Disconnect battery cables from machine.



WARNING: Always disconnect battery cables from machine before working on electrical components.

Drill mounting holes here

