

Technical Service Bulletin

MODEL(S) AFFECTED: **Tennant S20 machines equipped with plastic hoppers (Serial Numbers 000000 through 001070)**

SUBJECT: Loss of vacuum due to seal broken between the cyclone tray and the hopper top lip.

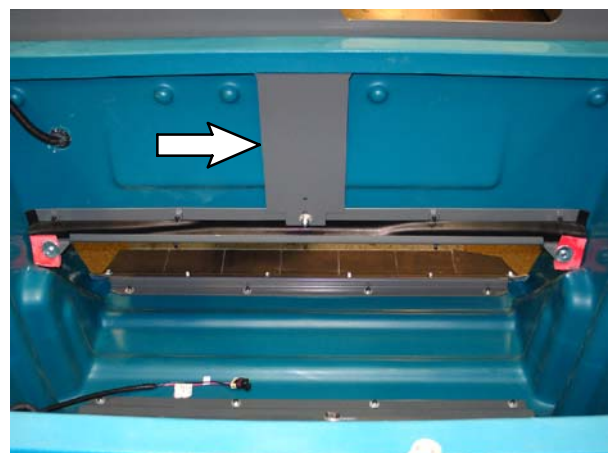
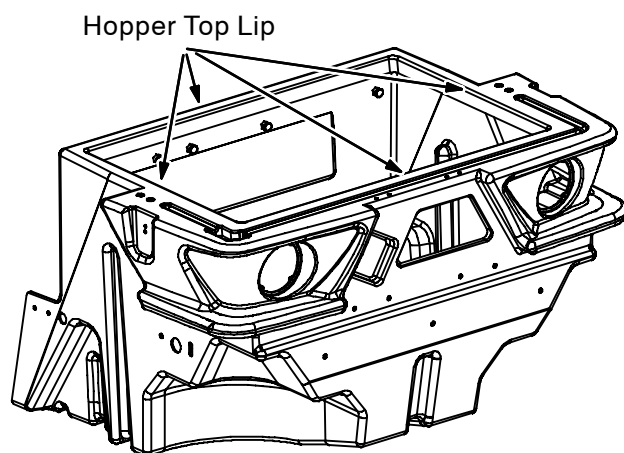
PURPOSE: Install the hopper support kit to provide additional support to the hopper top lip.

NOTES: Inspect the hopper top lip for warping / flexing that could cause the hopper / cyclone tray to lose vacuum.

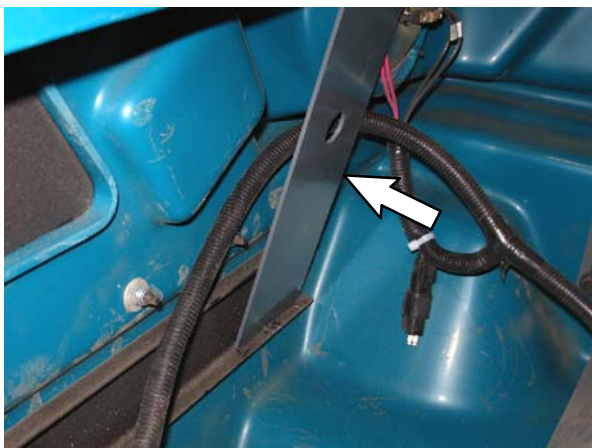
Order kit #9007153 Hopper Kit, Repair. The IB for this kit is 9007158. Refer to the IB for instructions how to install the hopper lip supports.

Questions, contact Tennant Customer Service Department at (800) 553-8033 or (763) 513-2850.

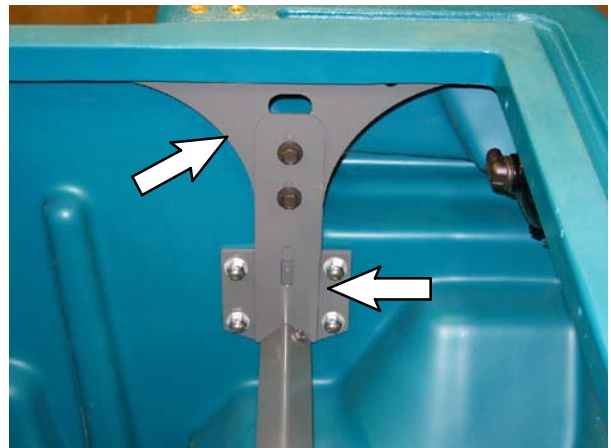
Warranty Information: Standard terms apply.



Hopper Top Lip Back Support



Front Hopper Top Lip Supports (2)



Upper / Lower Hopper Side Top Lip Supports (2)