

Technical Service Bulletin

MODEL(S) AFFECTED: Tennant M20 (S/N 000000-003057) / T20 (S/N 000000-002097) / M30 (S/N 000000-001221). Machines manufactured prior to June 3, 2009

SUBJECT: Shaft seals on the front brush motor failing, allowing hydraulic fluid to leak.

PURPOSE: Install case drain kit upgrade to extend the life of the front brush motor seals.

NOTES: Order kit 9006386 for M20 / T20 machines and kit 9006384 for M30 machines. The instruction bulletin for these kits is 9006383.

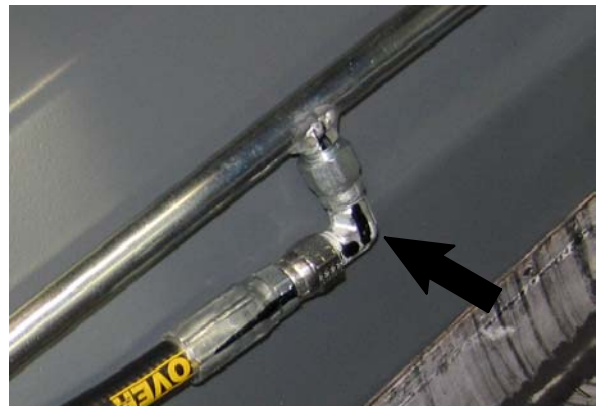
FOR SAFETY: When servicing machine, block machine tires before jacking machine up. Use a hoist or jack that will support the weight of the machine. Jack machine up at designated locations only. Support machine with jack stands.

Questions, contact the Tennant Customer Service Department at (800) 553-8033 or (763) 513-2850.

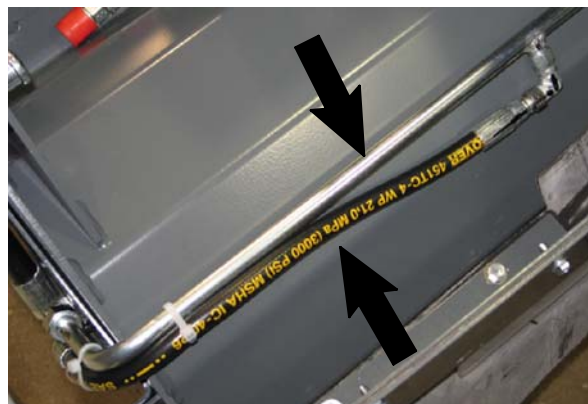
Warranty Information: Recommended Update. Standard Terms Apply.



Install additional fitting on to front brush motor



Install fitting on to brush return tube



Install return tubing and drain hose on to scrub head and front brush motor