



## **SERVICE PARTS BULLETIN**

**No.020530-18  
Machine:530E  
System:Propelling**

### **530E Propel controller retrofit kit 382975**

**PRODUCT DESCRIPTION:** Engineering has released a new propel controller replacement kit. Kit 382975 updates the propel controller from the older Sevcon MC250 unit to a new 632B43202 Sevcon unit. The new unit features better electronics and improved reliability, and no more logic card. Machines serial numbered 7499 and below will need to replace the foot control box with part number 12114 about \$430.00 U.S. The 382975 controller kit is priced within a \$100 U.S. of the older 12107 kit.

#### **PROCEDURE:**

Follow the instructions in the instruction bulletin 340419.

**FOR SAFETY:** Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

