



## TECHNICAL SERVICE BULLETIN

No. 014300-004  
Machine: ATLV/ 4300  
System: Vacuum

### ATLV / 4300 SOUND FOAM 367848 REMOVAL

**PRODUCT CHANGE DESCRIPTION:** The sound foam 367848 located in the upper Vacuum fan housing may come loose and restrict the exhaust air from the vacuum fan causing poor pickup of debris. This is a large piece of sound insulation that has self adhesive and should be removed, refer to the manual for exact location. Tests show that the DBA levels decrease by 1 DBA with removal also. Machines built after serial number # 1785 have the insulation removed. During normal maintenance inspect the foam and remove it even though it may still be intact.

#### **SPECIAL INSTRUCTIONS / PARTS ORDERING : See Below**

Please follow the procedure instructions.

#### **SPECIAL TOOLS / CONSIDERATIONS:**

(Estimated Time to complete: 1 hours)

#### **PROCEDURE:**

1. Disconnect battery cables from machine.
2. Open the debris canister cover and locate the bolts that hold the upper cover that seals to the main canister cover.
3. *Remove the six outer most bolts that surround the vacuum fan motor mount from the underside, lift up the upper cover and remove the large piece of insulation leaving the smaller center one intact above the hydraulic motor. Reverse the procedure for reassembly.*

**FOR SAFETY:** Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.