



INSTRUCTION BULLETIN

No. 340887
Machine: 6500/6550
6600/6650
Published: 05-2009
Rev. 00

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in the machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for **kit number 9004550**

SYNOPSIS:

This kit contains the parts needed to replace the bridge clamp securing the flex hose to the hopper on 6500 / 6550 / 6600 / 6650 machines.
Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: NONE

(Estimated time to complete: 20 minutes)

PREPARATION:

1. Park the machine on a clean level surface.
2. Completely raise the hopper and engage the hopper support bar.



WARNING: Lift arm pinch point. Stay clear of hopper lift arms.



WARNING: Raised hopper may fall. Engage hopper support bar.

3. Turn off the machine, remove the key, and set the parking brake.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, turn off machine, and remove key.

INSTALLATION:

1. Remove the old bridge clamp securing the flex hose to the hopper cover. Discard the bridge clamp. Refer to Fig. 1.
2. Use the new bridge clamp (1) to secure the flex hose to the hopper cover. Refer to Fig. 1.
3. Cut the tail, approximately 2", from the bridge clamp (1). Refer to Fig. 1.
4. Trim the sharp corners from the bridge clamp (1). Refer to Fig. 1.
5. Start the machine, disengage the hopper support bar, and lower the hopper.

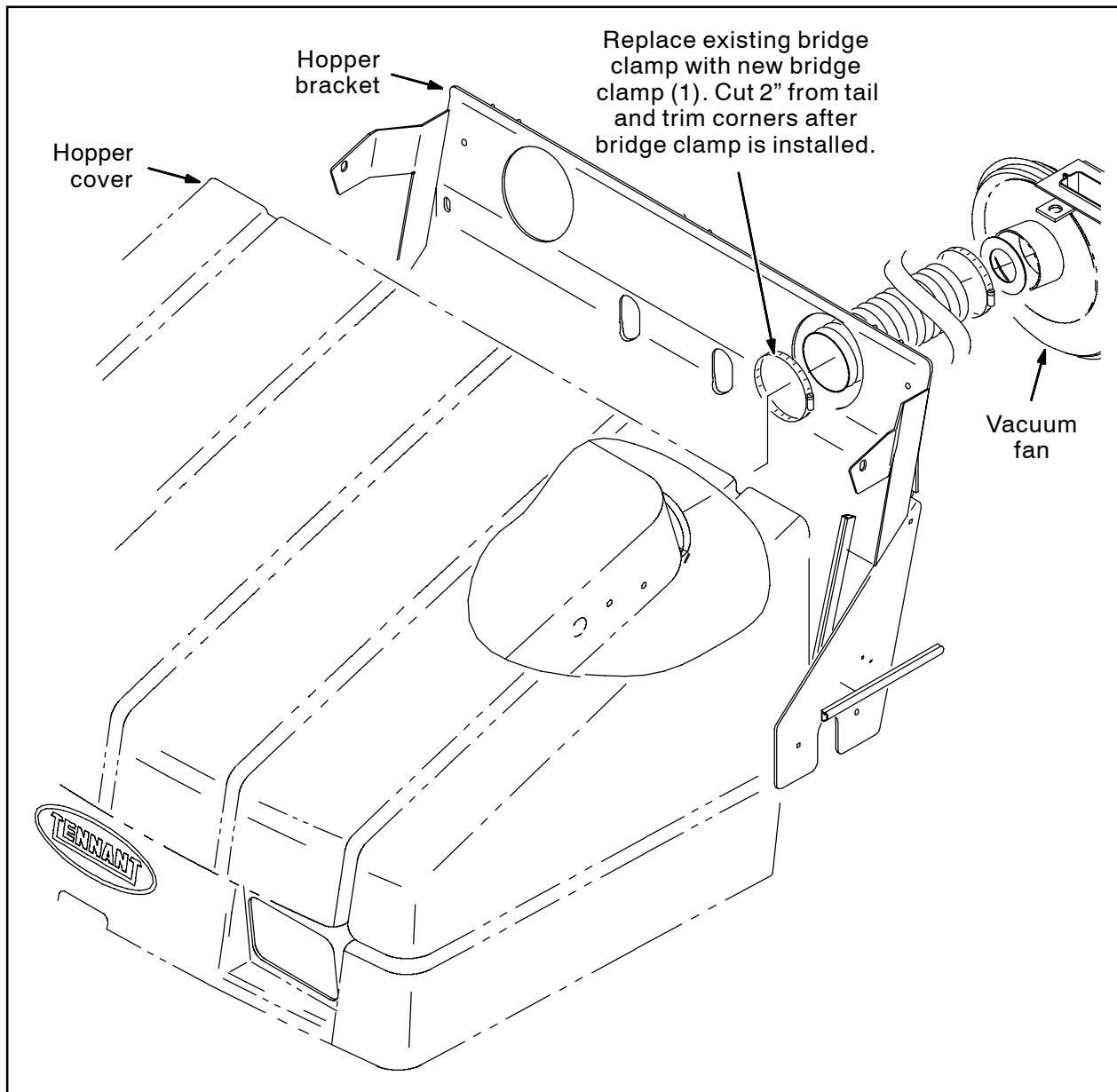


FIG. 1

Bill of Materials for Kit, Clamp, Hopper Filter Box, 6600/6650 - 9004550

Ref.	Tennant Part No.	Description	Qty.
▽	9004550	Kit, Clamp, Hopper Filter Box, 6600/6650	1
▲ 1	1046245	Clamp, Bridge, 4.5	1

TENNANT COMPANY
P. O. Box 1452
Minneapolis, MN 55440-1452