



INSTRUCTION BULLETIN

No. 340573
Machine: 800D/810D
Published: 10-02
Rev. 00

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for **kit number 374228**

DESCRIPTION:

This kit contains the parts needed to replace the oil pan and drain hose on the model 800D and 810D sweepers.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: RTV Sealant

(Estimated time to complete: 1 hour)

PREPARATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. Drain engine oil from engine.

INSTALLATION:

(Refer to FIG. 1)

1. Remove and discard the old oil pan from the machine.
2. Remove any remaining sealant/gasket material from the oil pan/ machine contact area.
3. Install new oil pan 374147 with mounting screws 374148.
4. Install 90 degree elbow 371602 in the side of the oil pan.
5. Connect hose 374151 to 90 degree elbow 371602.
6. Install cap 60090 on the end of hose 374151.
7. Replace engine oil with new, clean engine oil.
8. Start the machine and check the new oil pan assembly for leaks.

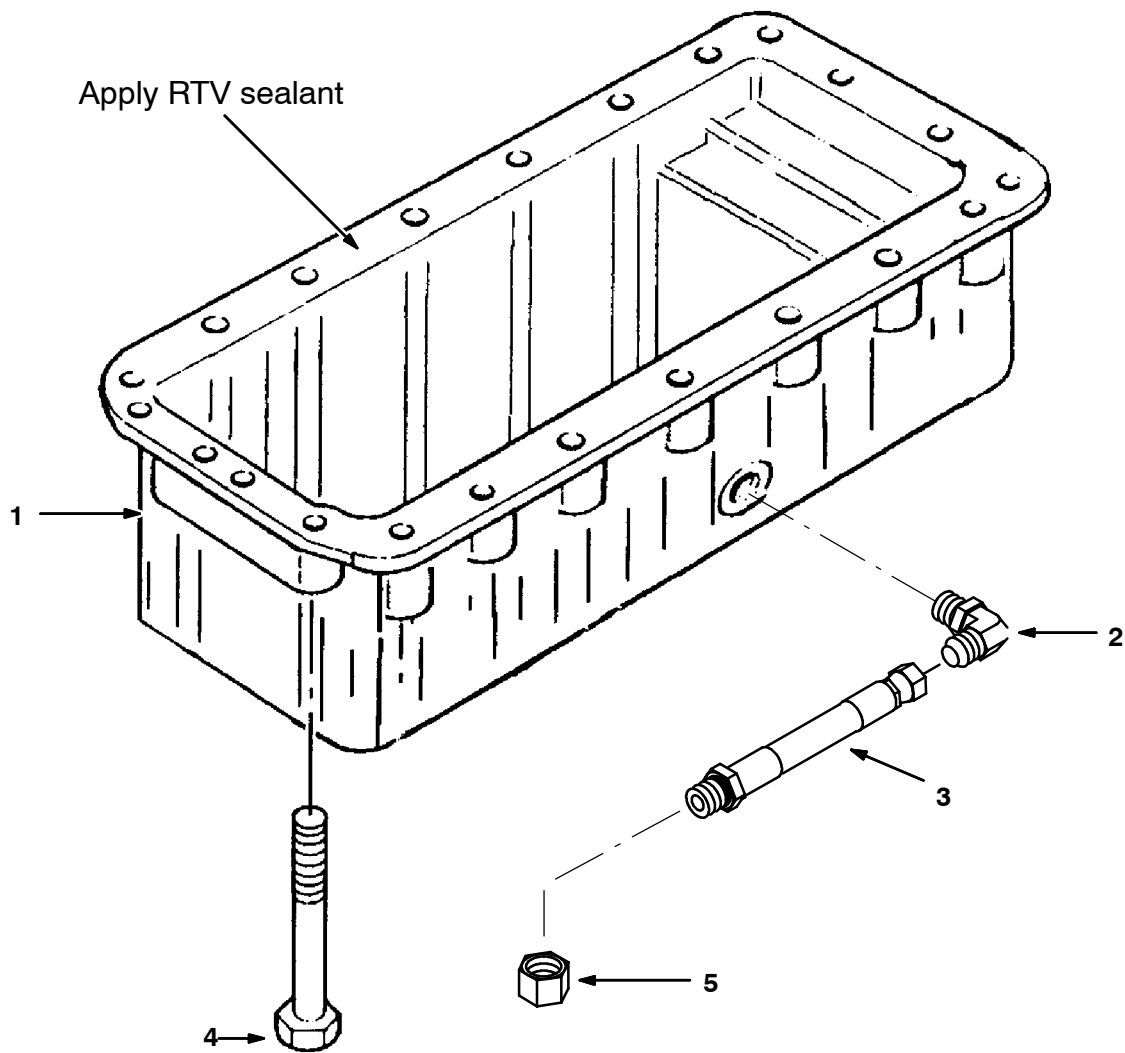


FIG. 1 - New Oil Pan Assembly

BILL OF MATERIALS FOR OIL PAN AND DRAIN HOSE KIT 374228

| Ref. | TENNANT Part No. | Description | Qty. |
|------|---------------------|------------------|------|
| 1 | 374147 | Pan, oil | 1 |
| 2 | 371602 | Elbow, 90 degree | 1 |
| 3 | 374151 | Hose | 1 |
| 4 | 374148 | Screw | 24 |
| 5 | 60090 | Cap | 1 |

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