



INSTRUCTION BULLETIN

No. 340506
Machine: 800/810
Published: 9-01/00
System: OPTIONS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 374133

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install air conditioner drain hoses on the model 800 and 810 sweepers.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: NONE

(Estimated time to complete: 0.5 hour)

PREPARATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1)

1. Locate and remove the front duck bill cap on the left hand side of the air conditioning unit, and the rear duck bill cap from the right hand side of the air conditioning unit.
2. Unpack and examine drain hoses and kit mounting hardware.
3. Connect the open end of the longer drain hose to the right hand side of the air conditioning unit, in place of the duck bill cap. (Refer to FIG. 1)
4. Connect the open end of the shorter drain hose to the left hand side of the air conditioning unit, in place of the duck bill cap. (Refer to FIG. 1)
5. Using a pen or pencil, mark the approximate mounting locations for the cable tie mounts (4) on both sides of the machine. Clean the cable tie mount (4) locations with a 50/50 water/rubbing alcohol mixture and allow to dry thoroughly before installing mounts (4).
6. Secure the longer drain hose (1) horizontally, along the right side of the air conditioning unit and vertically, down the back edge of the machine with cable tie mounts (4) and cable ties (3). (Refer to FIG. 1)
7. Secure the shorter drain hose (2) horizontally, along the side of the air conditioner, and then down the front corner of the cab with cable tie mounts (4) and cable ties (3). (Refer to FIG. 1)
8. Start the machine and check the drain hoses for leaks and proper operation.

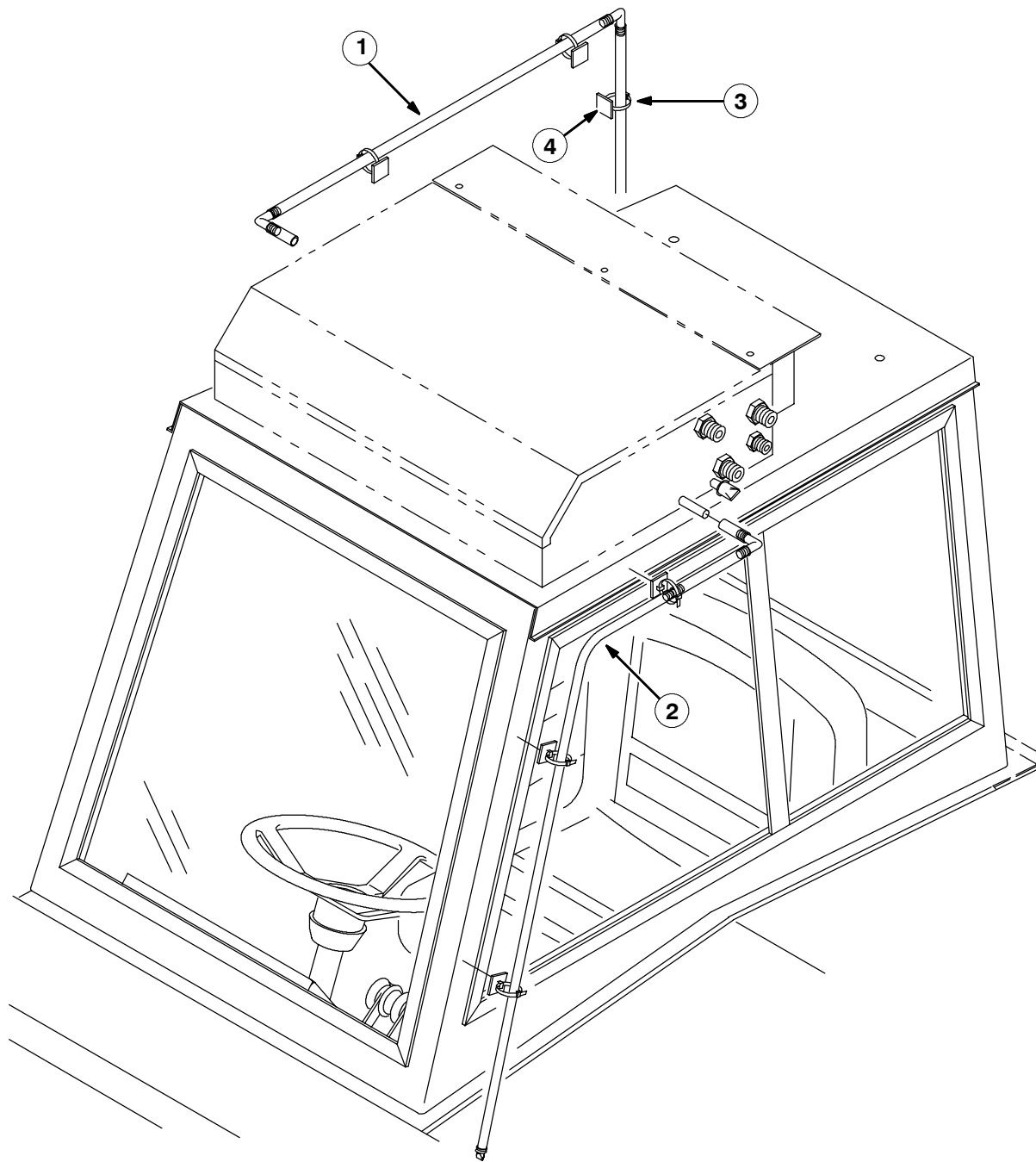


FIG. 1 - DRAIN HOSE KIT INSTALLATION
BILL OF MATERIALS FOR A/C DRAIN HOSE KIT 374133

Ref.	TENNANT Part No.	Description	Qty.
1	374134	Hose assy, drain, A/C	1
2	374135	Hose assy, drain, A/C	1
3	49266	Tie, cable, nyl	10
4	55248	Mount, cable, tie	10

TENNANT COMPANY
P. O. Box 1452
Minneapolis, MN 55440-1452