



INSTRUCTION BULLETIN

No. 340347
Machine: Litter Hawk™
Published: 9-99/00
System: SWEEPING

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 382767

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install a left side air deflector angle on the model Litter Hawk™ sweeper.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: HAND DRILL, 3/32 (2.4 mm) DRILL BIT

(Estimated time to complete: 1 hour)

PREPARATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1)

1. Mark and drill the rear 3/32 (2.4 mm) deflector mounting hole under the left side bumper of the machine according to the dimensions shown in figure one. (Refer to FIG. 1)
2. Using the deflector angle (1) as a template, align the angle (1) with the first hole and mark the location for the second hole in the bumper.
3. Drill the second 3/32 (2.4 mm) mounting hole in the location marked in step two.
4. Mount the deflector angle (1) under the bumper with two mounting screws (2). Check that the angled edge faces inward and downward. The mounted angle (1) should prevent air from the filter outlet from blowing out from under the left side of the machine. (Refer to FIG. 1)

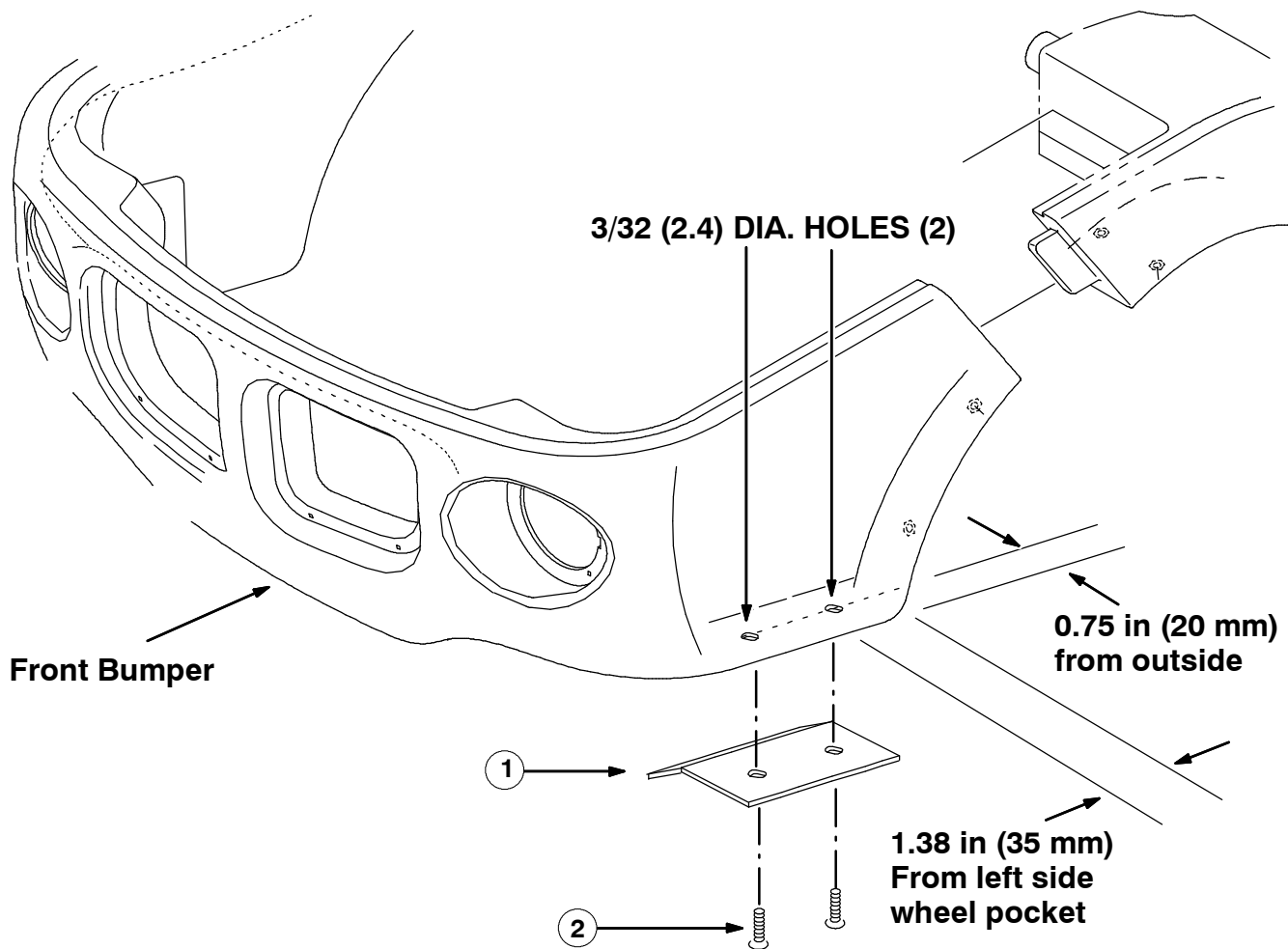


FIG. 1 - DEFLECTOR ANGLE INSTALLATION

BILL OF MATERIALS FOR LEFT SIDE AIR DEFLECTOR KIT 382767

Ref.	TENNANT Part No.	Description	Qty.
1	382747	Angle, Deflector, Air	1
2	382320	Screw, Pan #12-16 X .50, (F/Plastic)	2

TENNANT COMPANY
P. O. Box 1452
Minneapolis, MN 55440-1452