



INSTRUCTION BULLETIN

No. 340281
Machine: 355, 385, 6500,
6550
Published: 3-99/00
System: SWEEPING

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 379849

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install an air flow restrictor ring kit on the models sweepers mentioned above.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: NONE

(Estimated time to complete: 1 hour)

PREPARATION:

(Refer to FIG. 1)

1. Raise hopper. Engage hopper support bar.

FOR SAFETY: Raised hopper may fall. Engage hopper support bar.

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1)

1. Remove engine panel and firewall insulation to access vacuum fan.
2. Remove vacuum fan hose from vacuum fan inlet weldment to access inlet screen.
(Refer to FIG. 1)
3. Insert the restrictor ring (1) into the vacuum fan inlet weldment, and seal with RTV sealant (2) around the entire outer edge of the restrictor ring.
4. Reconnect the vacuum fan hose onto the vacuum fan inlet weldment.
5. Replace the firewall insulation and engine panel on the machine.
6. Disengage hopper support bar. Lower hopper.

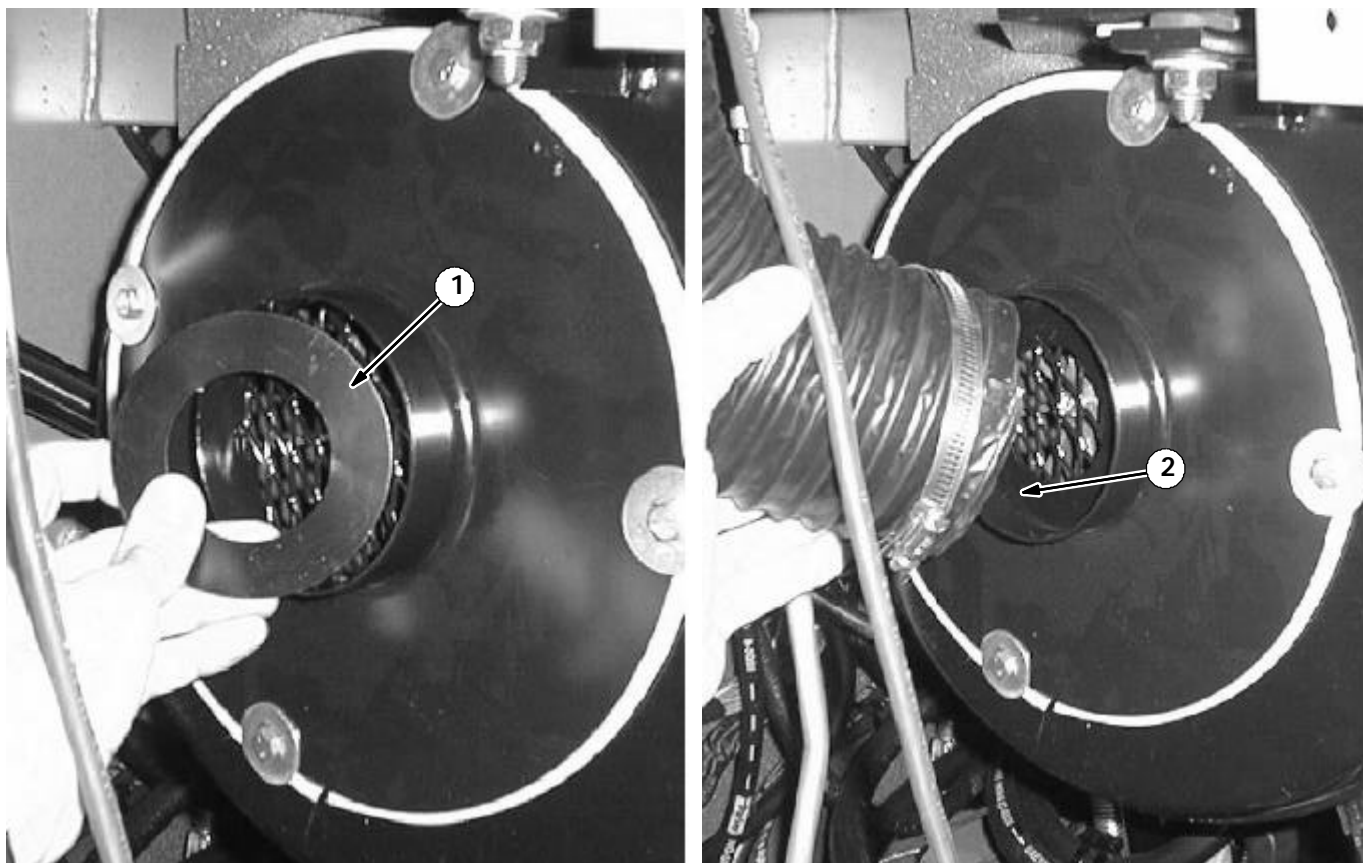


FIG. 1 - RESTRICTOR RING INSTALLATION

BILL OF MATERIALS FOR RESTRICTOR RING KIT 379849

Ref.	TENNANT Part No.	Description	Qty.
1	379847	Ring, restrictor	1
2	08317	Sealant, RTV	1

TENNANT COMPANY
P. O. Box 1452
Minneapolis, MN 55440-1452