



INSTRUCTION BULLETIN

No. 340228
Machine: 527-2, 360, 365
Published: 11-98/00
System: HYDRAULICS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Kit number 374642

REPAIR PARTS LIST FOR PUMP 22702

Ref.	TENNANT Part No.	Description	Qty.
1	55931	Pump drive shaft	1
2	22705	Backplate	1
3	70095	Pump housing	1
4	02706	Rotating kit	1
5	22701	Camplate	1
6	70096	Washer	1
7	55926	Retainer ring	1
8	74225	Thrust bearing	1
9	74226	Bearing race	2
10	02709	Cam bearing	2
11	70097	Washer	2
12	61891	Screws	4
13	74229	Spring	2
14	74230	Plug	2
15	55941	Relief valve	2
16	02705	Inner bearing race	1
17	52386	Cover	1
18	70098	Trunion cover	1
19	70099	O-ring cover	1
20	70100	Dowel pin	2
21	74235	Cap screw	2
22	70101	Screw	2
23	55930	Pump adaptor assembly	1
24	55932	Gerotor and coupler assembly	1
25	22706	Valve plate	1
26	70103	Seal kit	1

BILL OF MATERIALS FOR PUMP REPLACEMENT KIT 374642

Ref.	TENNANT Part No.	Description	Qty.
1	22702	Hydraulic piston pump	1
2	74248	Eaton repair information	1

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