



INSTRUCTION BULLETIN

No. 340178
Machine: 600
Published: 10-98/00
System: HYDRAULICS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 22652

SYNOPSIS / PROBLEM:

This kit contains the new motor 22627, repair information bulletin, repair parts list, and parts breakdown for hydraulic motor part # 22627.

When repairing this motor please follow step-by-step instructions in the repair information bulletin (Part # 74246 / Eaton # 7-119).

REPAIR PARTS LIST FOR MOTOR PART # 22627

Ref.	TENNANT Part No.	Description	Qty.
1	22629	Shaft assy	1
2	22630	Bearing housing	1
3	22636	Front retainer	1
4	37943	Bolt	6
5	34181	Drive, main	1
6	22641	Geroler	1
7	34184	Valve plate	1
8	34183	Valve, drive	1
9	34185	Valve	1
10	34178	Spring	2
11	37723	Ring	1
12	22644	Housing assembly	1
13	22647	Screw	2
14	22648	Screw, cap	2
15	37766	Ball, steel	2
16	74098	Plug, #4 o-ring	1
17	74137	Plug assembly	2
18	34179	Spring, comp	1
19	45622	Nut	1
20	45623	Key	1
21	74246	Repair info	1
22	22645	Seal kit, motor	1

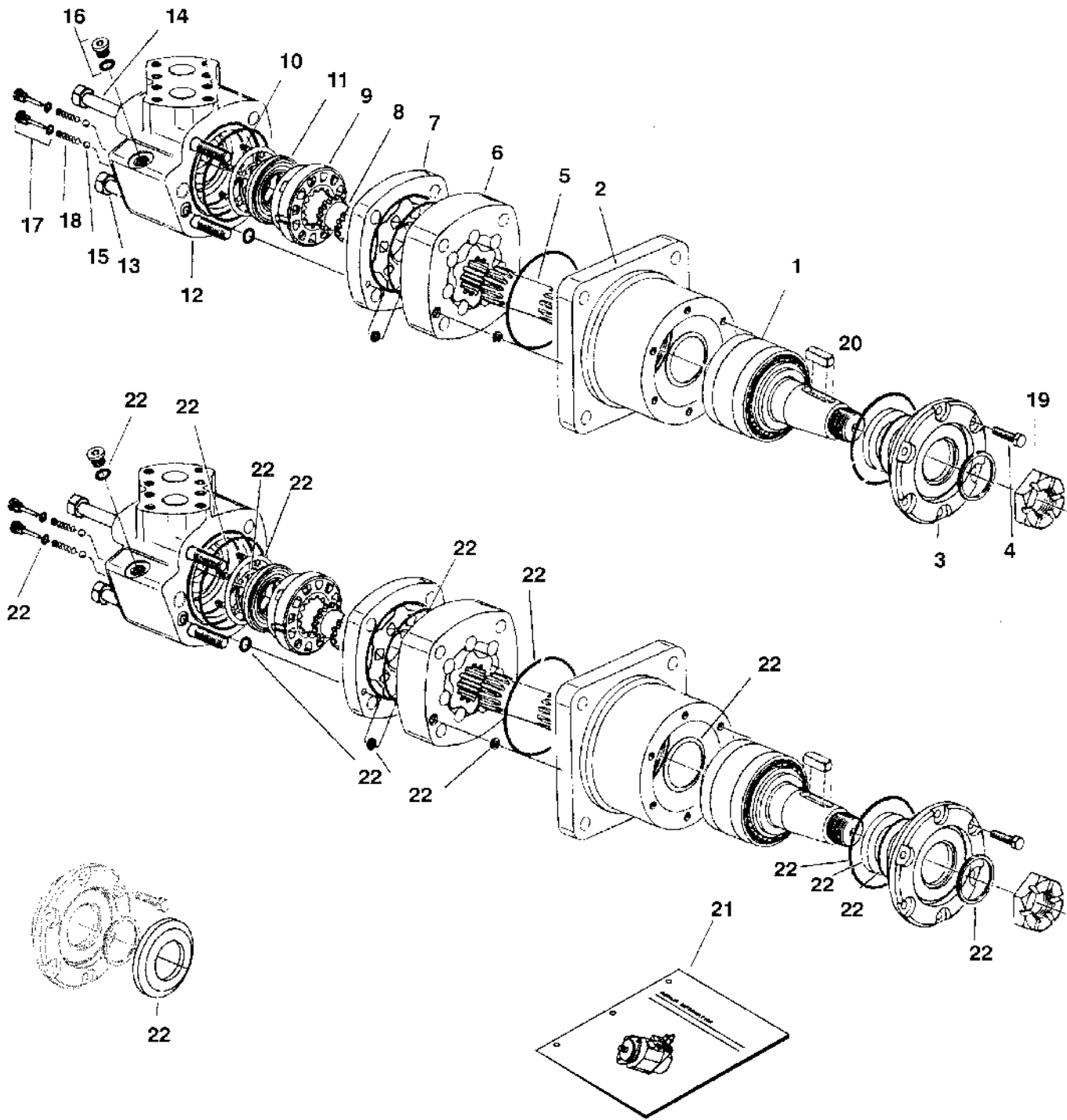


FIG. 1 - MOTOR BREAKDOWN (PART # 22627)

TENNANT COMPANY
P. O. Box 1452
Minneapolis, MN 55440-1452