



INSTRUCTION BULLETIN

No. 340020
Machine: 385 LH
Published: 10-96/00
System: OPTIONS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation Instructions for Kit number 374515

SYNOPSIS / PROBLEM:

This kit contains the parts needed to replace the heater fan motor on the model 385 LH sweeper.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: Saber saw

(Estimated time to complete: 1 hours)

INSTALLATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. The new style heater fan motor (1) requires that the center hole in the mount plate be re-worked to 2-3/4 in. diam. Use a saber saw to enlarge the existing 1-1/4 in. diam. hole to 2-3/4 in. diam.

NOTE: If re-work can not be completed on the existing mount plate, a new mount plate with the correct size hole can be ordered from TENNANT CO. The part number is 55220.

2. After the hole has been enlarged--wrap electricians tape around the wires coming out of the new heater fan motor (1). This will protect the wires in the area of the hole re-work.

BILL OF MATERIALS FOR HEATER FAN KIT 374515

Ref.	TENNANT Part No.	Description	Qty.
1	374514	Fan motor	1

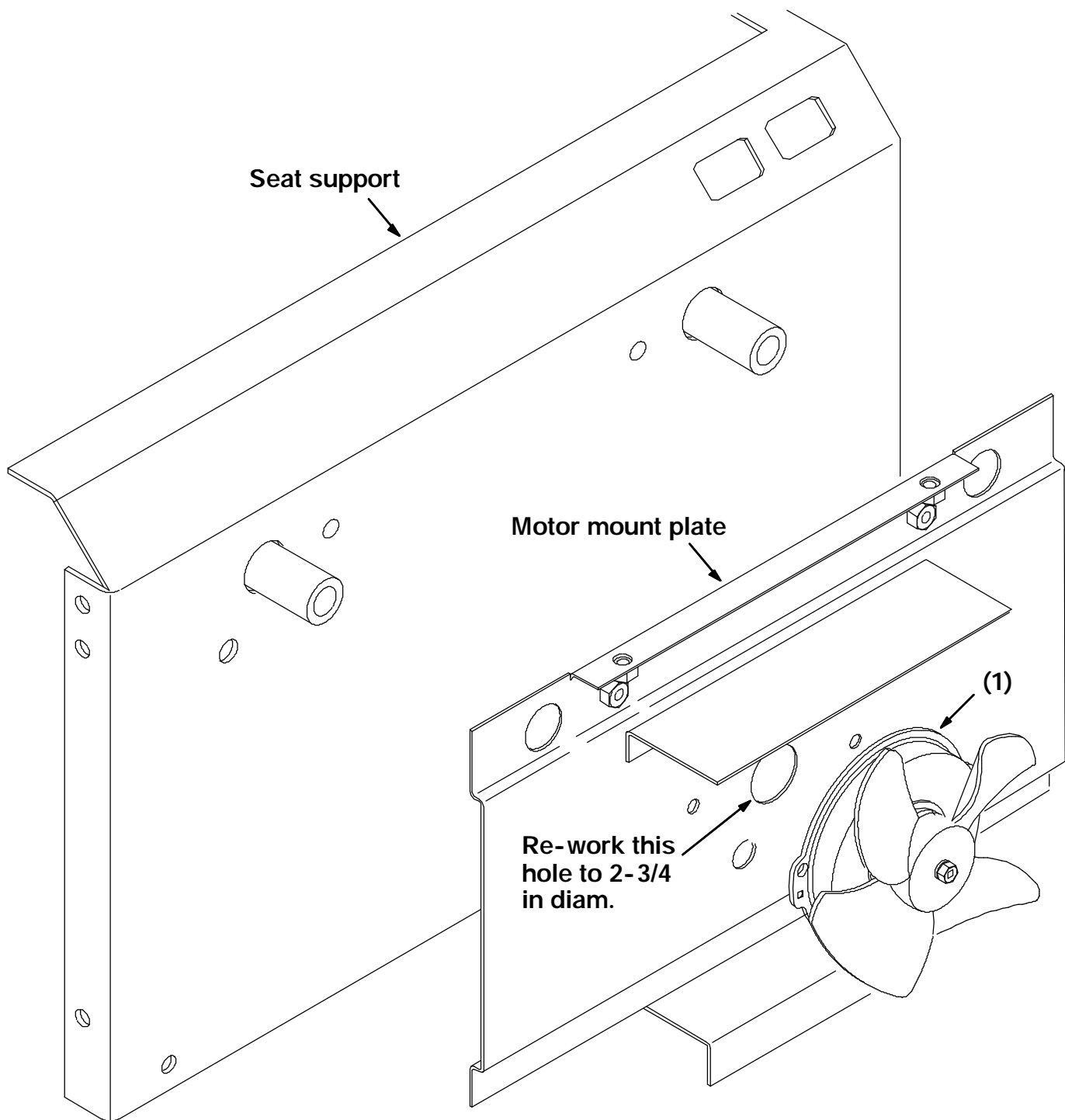


FIG. 1 - Fan And Mount Assembly

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