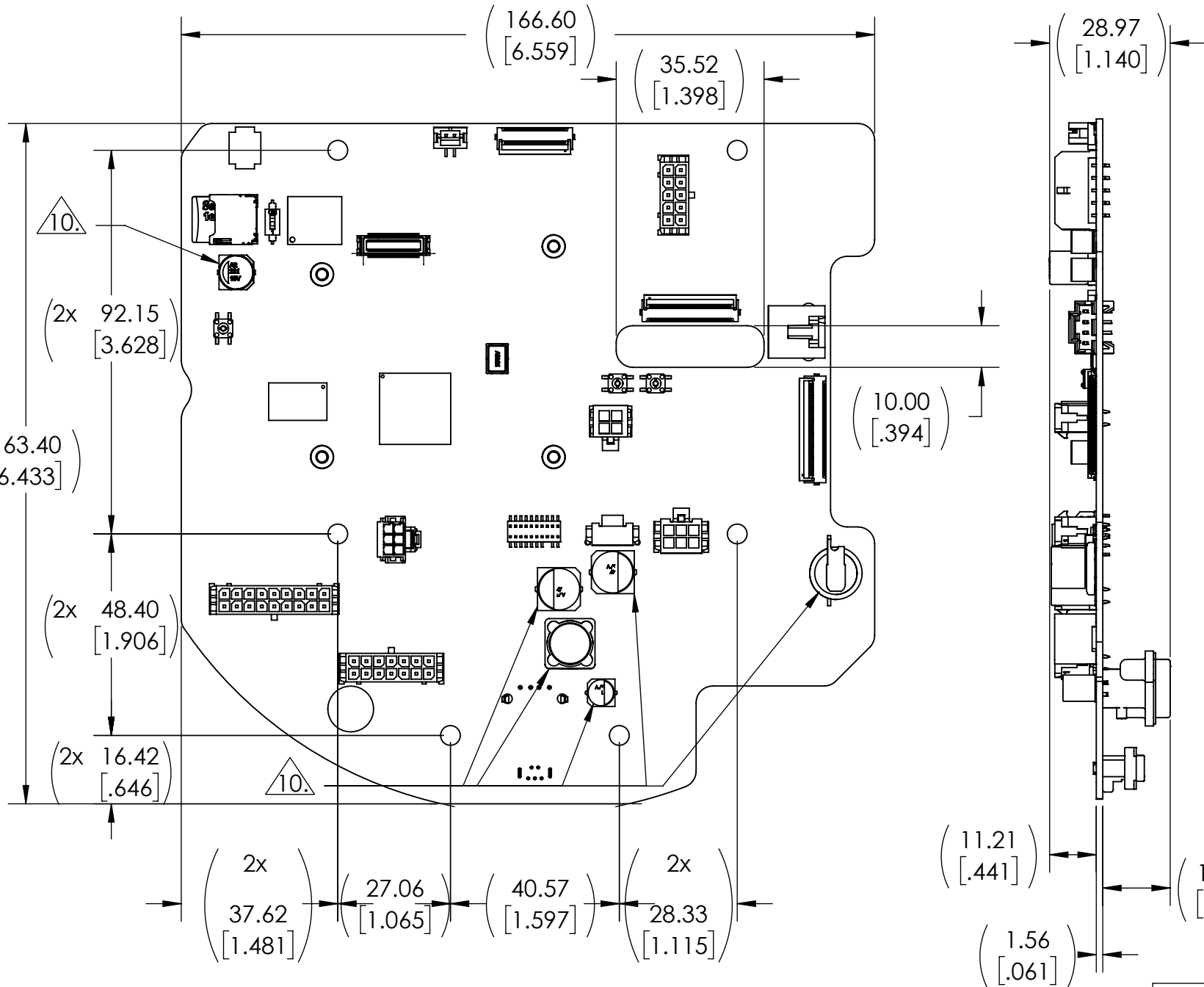
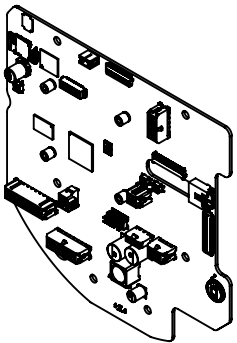


REV 01 CHANGES:
-UPDATE NOTE 9 WITH NEW FIRMWARE Q30124-005
AND Q30125-002



- NOTES:
- 1) PCB ASSEMBLY TO BE BUILT USING TENNANT QPL BILL OF MATERIAL: BOM1256673revG
 - 2) WORKMANSHIP STANDARD PER: IPC-J-STD-001E, IPC-A-610E, CLASS 2
SOLDERING AND ELECTRICAL CONNECTIONS : IPC-S-815B
OR MORE CURRENT VERSIONS OF THESE STANDARDS
 - 3) APPLY LABEL OR LABELS WITH THE FOLLOWING INFORMATION:
HUMAN READABLE TENNANT PART NUMBER AND REVISION
NOTE: THIS NUMBER AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING
HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER
NOTE: LINEAR OR 2D BARCODE ACCEPTABLE
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4MM BY 4MM
PLACE LABELS SO THEY ARE VISIBLE FROM THE TOP OF THE ASSEMBLY
 - 4) NO CONFORMAL COATING. THIS APPLICATION IS LVLE FOR UL
 - 5) EACH ASSEMBLY TO BE ICT AND FUNCTIONALLY TESTED
FUNCTIONAL TEST PER SPEC: FCT_INDUSTRIAL_LINUX_UI_revF.pdf
HARDWARE REVISION (FOR REFERENCE ONLY)
-DECIMAL: 3
-BINARY: 011
 - 6) ASSEMBLY TO BE MANUFACTURED PER RoHS/LEAD FREE STANDARDS
 - 7) REFER TO PCB MANUFACTURING NOTES ON FABRICATION LAYER OF GERBERS
 - 8) ALL DIMENSIONS ARE FOR REFERENCE ONLY
 - 9) U1001 TO BE SET TO SINGLE-LEVEL-CELL MODE AND PROGRAMMED WITH FIRMWARE Q30124-005_Hercules_Industrial_Application_1.11.0.62.img
U500 TO BE PROGRAMMED WITH FIRMWARE Q30125-002_Hercules_Industrial_bootloader_1.11.0.49.img
10. APPLY NON-CORROSIVE PCB-SAFE RTV AROUND C301, C316, C367, C401, L300, AND BT500.
RTV TO FOLLOW QPL Q50001-001, MINIMUM BEAD DIAMETER 3MM
- 11) AFFECTS UL LISTINGS, DO NOT SUBSTITUTE
 - 12) CERTIFICATE OF COMPLIANCE TO BE INCLUDED WITH EACH SHIPMENT PER TENNANT DOCUMENT 1270103

ECO CONSULTATION

MATERIAL SPECIFICATIONS: NOTED		OTHER TREATMENTS AND FINISHES NOTED		PAINT - COLOR NONE		MDR: STACY GAHLON 02/16/2024		X.XX ±-- ±[--]		TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.		DWG B SIZE		PART NUMBER 1256673		
PART NAME: CIRCUITBOARD [UI, LINUX, AM4 DUAL CAN]				GLOSS	PERFORMANCE	ACCEPTANCE	DES: BRETT PAULSEN 04/20/2021		X.XXX ±-- ±[--]							SHEET 1 OF 1
									ANGLES ±--°							