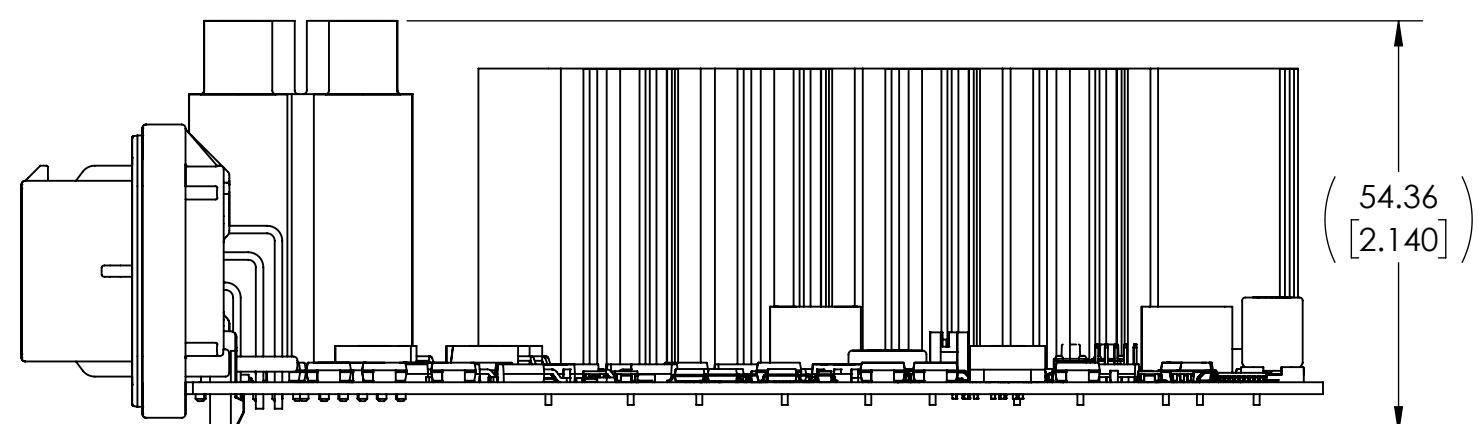
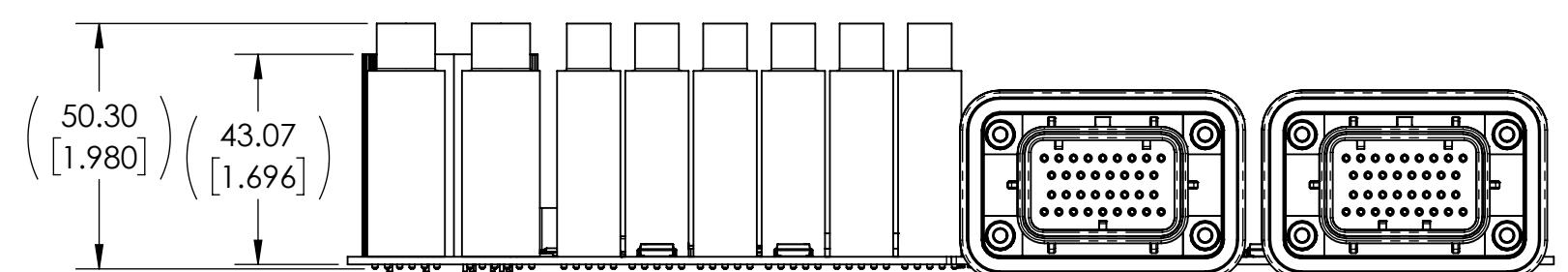


NOTES:

1. ASSEMBLY TO BE BUILT USING QPL BILL OF MATERIAL: BOM1276110_revB.xlsx
2. WORKMANSHIP STANDARD PER IPC-J-STD-001E, IPC-A-610, CLASS 2, OR NEWER SOLDERING AND ELECTRICAL CONNECTIONS PER: IPC-S-815B OR NEWER
3. APPLY LABEL OR LABELS WITH THE FOLLOWING INFORMATION:
HUMAN READABLE TENANT PART NUMBER AND REVISION
NOTE: THIS NUMBER AND REVISION SHOULD MATCH THIS RELEASED TENANT DRAWING
HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER
BARCODE CONTAINING SERIAL NUMBER
NOTE: LINEAR OR 2D BARCODE ACCEPTABLE
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4MM BY 4MM
PLACE LABELS SO THEY ARE VISIBLE FROM THE TOP OF THE ASSEMBLY
4. ASSEMBLY TO BE MANUFACTURED PER RoHS/LEAD FREE STANDARDS
5. NO CONFORMAL COATING TO BE APPLIED
6. DRAWING DIMENSIONS ARE FOR REFERENCE ONLY
REFER TO GERBER FILES FOR EXACT PCB DIMENSIONS
7. APPLY NON-CORROSIVE PCB-SAFE RTV AROUND 13 NOTED ITEMS
RTV TO FOLLOW QPL Q50001-001
MINIMUM BEAD DIA: 3mm
8. HARDWARE REVISION (FOR REFERENCE ONLY)
- DECIMAL: 5
- BINARY: 101



DEVELOPMENT PART

MATERIAL SPECIFICATIONS:
SEE PARTS LIST

OTHER TREATMENTS AND FINISHES
NOTED

PAINT - COLOR
NONE

PART NAME:
CIRCUITBOARD, ASSY [PLATFORM CNTRL]

REV	ECO	WELDING NOTATION IN ACCORDANCE WITH AWS A2.4-98		GENERAL NOTES	
-C		UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCING IN ACCORDANCE WITH ASME Y14.5-2009 ALL UNTOLERANCED DIMENSIONS ARE CONTROLLED BY:		PRIMARY DIMENSIONS ARE METRIC, REFERENCE DIMENSIONS WITH BRACKETS ARE INCH. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES.	
		X.X	± 0.8	$\pm .03$	PROPRIETARY INFORMATION MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.
		X.XX	± 0.25	$\pm .010$	
		X.XXX	± 0.125	$\pm .0049$	
		ANGLES $\pm 0.5^\circ$		SHEET 1 OF 1	

TENNANT

DWG
C
SIZE
1276110