



ITEM NO.	PART NUMBER	REVISION	DESCRIPTION	QTY.
1	1261007	00	BASE, ENCLOSURE, CONTROLLER [AS-MACH]	1
2	1261001	01	GASKET, CONTROLLER, MACH	1
3	1261002	00	PAD, THERMAL, SILICONE [TBR3206]	1
4	1259197	01	CIRCUITBOARD, ASSY [PLATFORM CNTRL]	1
5	1265213	00	COVER, ENCLOSURE, CONTROLLER [AS-MACH]	1
6	1261000	00	COVER, TERMINAL, CONTROLLER [AS-MOLDED]	1
7	1265863	00	GASKET, CONTROLLER, TERMINAL, MACH	1
8	1267221	00	SCREW, PAN, PHL, M3 X 0.50 X 8, 4.8	24
9	1267639	00	WASHER, FLAT, 0.148 0.31D .03, NYL	10
10	1267000	00	SCREW, PAN, PHL, M4 X 0.70 X 14, 4.8	9
11	1267135	00	LABEL [TBR3206, TORQUE]	1

- NOTES:
- PARTS TO BE ASSEMBLED BY SUPPLIER
  - TORQUE M3 FASTENERS TO: 43-56 N\*cm (61-79 in\*oz)
  - TORQUE M4 FASTENERS TO: 99-128 N\*cm (140-181 in\*oz)
  - TORQUE LABEL APPLIED HERE
  - APPLY ADDITIONAL LABEL OR LABELS WITH THE FOLLOWING INFORMATION  
HUMAN READABLE TENNANT PART NUMBER AND REVISION  
NOTE: THE DRAWING AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING  
HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER  
BARCODE CONTAINING SERIAL NUMBER  
NOTE: LINEAR OR 2D BARCODE ACCEPTABLE  
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4 MM BY 4 MM  
PLACE LABELS SO THEY ARE VISIBLE FROM IN THE VIEW SHOWN  
ARTWORK AND SPECIFICATION OF LABEL RESPONSIBILITY OF SUPPLIER - MATERIAL AND ADHESIVE TO BE REVIEWED AND APPROVED BY TENNANT ENGINEERING
  - REFERENCE ASSEMBLY WEIGHT: 3.2 kgf [7.0 lbf]
  - LOCITE 248 (Q18001-003) TO BE USED ON ALL M3 FASTENERS

#### ECO CONSULTATION

MATERIAL SPECIFICATIONS: SEE PARTS LIST	OTHER TREATMENTS AND FINISHES NONE	PAINT - COLOR NONE	CHANGED BY: BEN THORUD	DATE: 05/15/2024	WELDING NOTATION IN ACCORDANCE WITH AWS A2.4-95	GENERAL NOTES PRIMARY DIMENSIONS ARE METRIC. REFERENCE DIMENSIONS WITH BRACKETS ARE INCH, UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES.	DWG D SIZE	PART NUMBER 1260556
PART NAME: CONTROLLER ASSY, MACH [TBR3206]	GLOSS	PERFORMANCE	ACCEPTANCE	DES: RYAN WALDMANN	02/24/2022	PROPRIETARY INFORMATION MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.		

