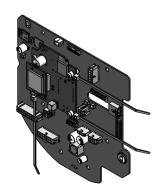
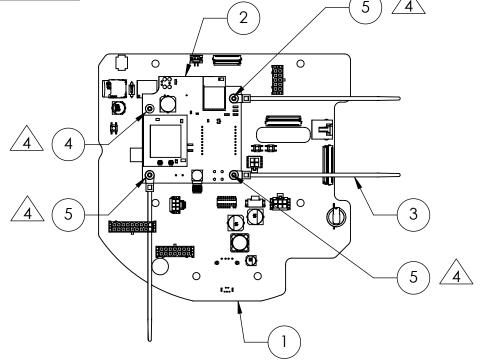
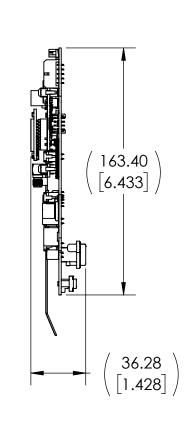
| | | | | V | V | |
|---|----------|-------------|----------------------|--|-----|------|
| | ITEM NO. | PART NUMBER | revision description | | QTY | |
| | 1 | 1256673 | 02 | CIRCUITBOARD [UI, LINUX, AM4 DUAL CAN] | 1 | (02) |
| | 2 | 1270031 | 00 | CIRCUITBOARD, TELEM | 1 | |
| | 3 | Q17016-001 | | MOUNT, TIE | 3 | |
| | 4 | Q17005-011 | | SCREW, PAN, TORX, M3 X 0.50 X 8MM | 1 | |
| | 5 | Q17005-012 | | SCREW, PAN, TORX, M3 X 0.50 X 10MM | 3 | |
| ļ | 6 | 1253285 | 00 | CONTROLLER, TELEM [SIM, UNIVERSAL] | 1 |] |
| | | | | | | |









MATERIAL SPECIFICATIONS: SEE PARTS LIST

1) PARTS TO BE ASSEMBLED BY SUPPLIER

2) APPLY LABEL OR LABELS WITH THE FOLLOWING INFORMATION: HUMAN READABLE TENNANT PART NUMBER AND REVISION

NOTE: THIS NUMBER AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER

PAINT - COLOR

NONE

BARCODE CONTAINING SERIAL NUMBER

NOTE: LINEAR OR 2D BARCODE ACCEPTABLE

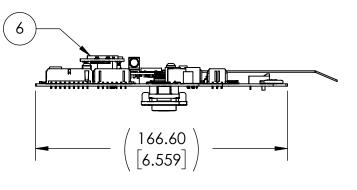
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4MM BY 4MM PLACE LABELS SO THEY ARE VISIBLE FROM THE TOP OF THE ASSEMBLY

3) DIMENSIONS FOR REFERENCE ONLY



5) EACH ASSY TO BE ICT AND FCT TESTED. -FUNCTIONAL TEST PER SPEC: FCT_LINUX_TELEMETRY_INDUSTRIAL_REVC.PDF

6) 1270031 CONFORMAL COATING MAY BE OMITTED AT DESCRETION OF SUPPLIER



WELDING NOTATION IN ACCORDANCE

WITH AWS A2.4-98

REV 02 CHANGES -UPDATE 1256673 TO REV 02 -ADD NOTE 6

| | | | | | | | łР |
|---------------|---------------|-------|------------|---|----------|----------------|----|
| | | REV | ECO | UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCING IN | | | D |
| | | 02 | 41560 | ACCORDANCE WITH ASME Y14.5-2009 ALL UNTOLERANCED DIMENSIONS ARE | | SME Y14.5-2009 | |
| | CHANGED BY: | DATE: | | CONTROLLED BY: | | | |
| BRETT PAULSEN | | | 12/19/2024 | X.X | ± | ±[] | N |
| , | MDR: | | | X.XX | + | ±[] | Т |
| | STACY GAHLON | | 01/26/2024 | | <u> </u> | | c |
| | DES: | | | X.XXX | ± | ±[] | |
| | BRETT PAULSEN | | | ANGLES | ±° | | 3 |
| | | | | | | | |

GENERAL NOTES

PRIMARY DIMENSIONS ARE METRIC. REFERENCE DIMENSIONS WITH BRACKETS ARE INCH. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES.

PROPRIETARY INFORMATION

MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY

SHEET 1 OF



DWG

SIZE

PART NUMBER 1256676

CIRCUITBOARD ASSY [UI, LINUX, AM4 TELEM]

OTHER TREATMENTS AND FINISHES

NONE

PERFORMANCE ACCEPTANCE DES: