


- NOTES:
- 1) PCB ASSEMBLY TO BE BUILT USING QPL BILL OF MATERIAL: **BOM1224980revL**.
 - 2) WORKMANSHIP STANDARD PER: IPC-J-STD-001E, IPC-A-610E. SOLDERING AND ELECTRICAL CONNECTIONS : IPC-S-815B. OR MORE CURRENT REVISIONS OF THESE STANDARDS.
 - 3) APPLY LABEL OR LABELS WITH THE FOLLOWING INFORMATION:
HUMAN READABLE TENNANT PART NUMBER AND REVISION
NOTE: THIS NUMBER AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING
HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER
BARCODE CONTAINING SERIAL NUMBER
NOTE: LINEAR OR 2D BARCODE ACCEPTABLE
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4MM BY 4MM
PLACE LABELS SO THEY ARE VISIBLE FROM THE TOP OF THE ASSEMBLY
 - 4) THIS ASSEMBLY WILL NOT BE CONFORMAL COATED.
 - 5) EACH ASSEMBLY TO BE FUNCTIONALLY TESTED. FUNCTIONAL TEST PER SPEC: FCT_DRAGO_STANDARD_UI_revD
 - 6) APPLY NON-CORROSIVE PCB SAFE RTV AROUND THE FOLLOWING COMPONENTS FOR VIBRATION PROTECTION: J1, C19, C27 AND L1.
- USE MOMENTIVE RTV 108 OR EQUIVALENT.
- MINIMUM BEAD DIAMETER 3MM.
 - 7) ASSEMBLY TO BE MANUFACTURED PER RoHS/LEAD FREE STANDARDS.
 - 8) PCB MANUFACTURING NOTES ARE FOUND ON THE DRILL DRAWING LAYER OF THE GERBERS.
 - 9) DIMENSIONS FOR REFERENCE ONLY.
 - 10) FIRMWARE FILE: Q30089-006_DRAGO_UI_POD_PRODUCTION_IMAGE_1_61.BIN
 - 11) FUNCTIONAL CIRCUIT TEST
HARDWARE REVISION (FOR REFERENCE ONLY)
- DECIMAL: 0
- BINARY: 0000

REV 05 CHANGES:
1. UPDATED FIRMWARE TO SUPPORT NEW LCD

ECO CONSULTATION

MATERIAL SPECIFICATIONS:		OTHER TREATMENTS AND FINISHES		PAINT - COLOR NONE		MDR:		X.XX ±0.25 ±[.010]			TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.		DWG B SIZE		PART NUMBER 1224980			
PART NAME: CIRCUITBOARD ASSY [UI, STD. LCD]		GLOSS		PERFORMANCE		ACCEPTANCE		DES: JOHN HAEG 02/26/2015		X.XXX ±0.125 ±[.0049]								
										ANGLES ±0.5°			SHEET 1 OF 1					



DWG B SIZE	PART NUMBER 1224980
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