



Module Replacement Kit

Models: T3, T3e, T5, T5e, 5680, 5700, Speed Scrub 24-32, Speed Scrub 17-20



KIT INSTALLATION INSTRUCTIONS:

Installation Time: 1 hour

TOOLS REQUIRED: Phillips Screwdriver, Pliers, Hose Cutter (T3 Model: 7mm & 10mm Wrench).

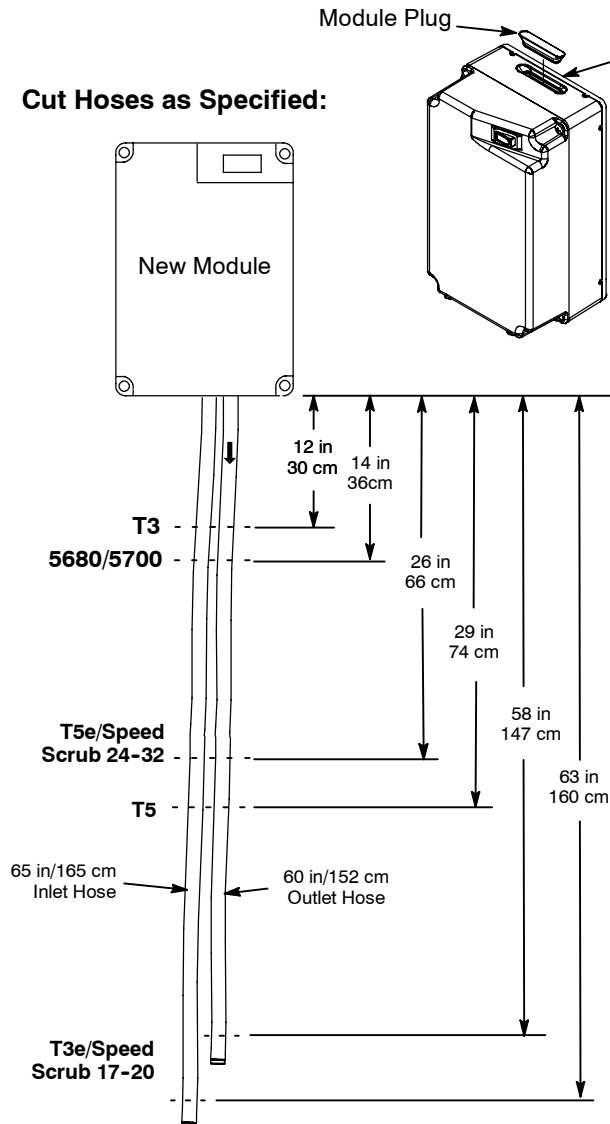
1. Drain the solution and recovery tanks.
2. Park machine on a level surface, turn machine off and remove key.
3. Remove the defective *ec-H2O* module from the machine. *NOTE: T3 Model - The front shroud/recovery tank assembly must be removed to access module.*

Kit Contents

Part No.	Description	Qty.
1037022	MODULE, ASM.	1
1038190	PLUG, MODULE	1

4. Cut the inlet and outlet hoses on the new module as specified below.
5. Adjust the DIP switches on the new module as specified below and install plug.
6. Install new module and check the machine for proper operation.

Cut Hoses as Specified:



Model	DIP Switch Setting*
5680/5700 36"/900mm Disk	↑ ↑ ↑ ↑ ↑ ↑ 1 2 3 4 5 6
5680/5700 36"/900mm Cylindrical	↑ ↓ ↑ ↑ ↑ ↑ 1 2 3 4 5 6
5680/5700 28"/700mm & 32"/800mm Disk	↑ ↑ ↑ ↑ ↑ ↓ 1 2 3 4 5 6
5680/5700 28"/700mm & 32"/800mm Cyl	↑ ↓ ↑ ↑ ↑ ↓ 1 2 3 4 5 6
T5/T5e/Speed Scrub 28"/700mm & 32"/800mm Disk	↑ ↑ ↑ ↓ ↑ ↑ 1 2 3 4 5 6
T5/T5e/Speed Scrub 32"/800mm Cylindrical	↑ ↓ ↑ ↓ ↑ ↑ 1 2 3 4 5 6
T5/T5e/Speed Scrub 24"/600mm Disk	↑ ↑ ↑ ↑ ↓ ↑ 1 2 3 4 5 6
T5/T5e/Speed Scrub 26"/650mm Cylindrical	↑ ↓ ↑ ↑ ↓ ↑ 1 2 3 4 5 6
T3/T3e/Speed Scrub 17"/43cm & 20"/50cm Disk	↑ ↑ ↑ ↑ ↓ ↓ 1 2 3 4 5 6

* Standard Settings. For optional solution flow rate settings, contact the Customer Service Department.